CompositesWorld Top Shops 2025

Welcome to *CompositesWorld*'s Top Shops Benchmarking Survey. By completing this survey, you will receive a benchmarking report customized for your facility and have opportunities to earn top shop status as well as special recognition.

To make the process easier and more efficient, the survey is divided into two sections:

- Core Survey: A set of essential questions that most participants have answered in previous years.
- Optional Modules: Additional sections organized by specific areas of interest. You can choose the modules that are most relevant to your business. Once you select a module, we encourage you to complete all the questions within it for the most comprehensive results.

Now for your part:

1. Complete the core survey by April 30, 2025 to:

- Receive a customized benchmarking report.
- Earn Top Shops status.
- Be recognized as an honoree.

2. Opt into up to 4-5 additional modules of benchmarking questions after completing the core survey.

FAQ's on answering Q's

- If your company has multiple locations, respond for the location(s) you know best.
- If your company is a captive facility, answer based on the metrics your facility uses for internal reporting.

Tips

- You may stop and start the survey <u>using the same device</u> as many times as you like until you select 'Submit Responses' on the final page.
- We encourage you to review the list of questions for data you will need to complete the core survey. You may download a PDF of the core survey by <u>clicking here</u> before entering answers online.

If you have questions, please contact Mike Shirk, Senior Market Research Analyst, Gardner Intelligence, at <u>mshirk@gardnerweb.com</u>.

* 1. Does your facility perform manufacturing operations that convert fiber and resin raw materials into fully consolidated and finished composite parts or structures?

🔵 Yes

) No

Do not complete this survey if your facility does not meet the description above. The benchmarking does not apply to your facility and you would not receive a custom report.

Company & Contact Information

2. To receive a custom report of your facility's results, please fully complete the survey and provide your email address:

3. For the option to be part of the CW Top Shops Honors Program competition, please provide the following information:

Your Name	
Title	
Company Name	
Address	
City/Town	
State/Province	
ZIP/Postal Code	
Country	
Company Website	
Company Phone Number	

Section 1: Profile Information

This first section of the survey includes questions pertaining to the general characteristics that help describe your facility.

Please read the instructions at each question for the accepted format for responses. If you receive an error message and your format is correct, your value is likely an exception outside of the reasonable range, and won't be accepted.

4. Which **composites manufacturing processes** did your facility perform in 2024? *Select ALL that apply.*

Additive manufacturing/3D printing	Infusion
Automated fiber placement (AFP)	Injection molding
Automated tape laying (ATL)	Pultrusion
Compression molding	Resin transfer molding (RTM)
Cutting/kitting	Sprayup
Filament winding	Thermoforming
Hand layup	

5. Which secondary processes did your facility perform in 2024? Select ALL that apply.

Assembly	Moldmaking - metallic
CNC machining/finishing	Physical testing
Design engineering	Pre-production manufacturing
Design simulation	Prototyping
Low-rate production manufacturing	Research and development
Materials testing	None of these
Moldmaking - composite	

Profile Information

6. Which **fiber and format combinations** are used at your facility?

For each format listed in rows, select the fibers your facility uses with it or select NONE.

	Aramid	Carbon, dry	Carbon, pre-pregged	Glass, dry	Glass, pre- pregged	Natural	None
Braided fabric							
Chopped							
Multiaxial fabric							
Roving							
Spread tow fabric							
Unidirectional tape							
Woven fabric							
 Epoxy Nano-based residence PAEK PEEK PEI PEKK 8. Which tooling Aluminum 		ls are used	 	Polyester Polyimid Vinyl est	e (nylon) e er	t apply.	
Composite				Steel			
Invar				Tooling h	oard		
Nickel				Wood			
Rubber/latex (bladder)						

Profile Information	Profile	Infori	nation
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9. How many total individual parts did your facility fabricate in 2024?

Please enter a whole number only; no decimals, commas, or other symbols.

10. What size parts did your facility fabricate in 2024? Select all ranges that apply.

less than 5 feet long

5 to 15 feet long

over 15 feet long

11. Which descriptor below applies to your shop? Select ONE only.

Captive shop (component of a larger company)

Contract/custom/job shop

Profile Information

12. Which of the following industries does your facility <u>primarily</u> serve?	Select ALL that
apply.	

Aerospace, commercial	Industrial Motors/Hydraulics/Mechanical Components		
Aerospace, general aviation			
Appliances	Machinery/Industrial Equipment		
Architectural/Infrastructure/Construction	Marine/Ship & Boat Building		
Components	Mass Transit		
Automotive	Medical/Dental		
Consumer Goods	Offroad/Construction/Agricultural Machinery		
Defense/Government	Oil/Gas Field & Mining Machinery		
Electronics/Computers	Packaging		
Energy Storage (pressure vessels)	Power Generation (turbines, batteries)		
Firearms/Ammunition	Pumps, Valves & Plumbing		
Forming & Fabricating (non-automotive)	Sporting Goods		
Furniture Manufacturing	Wind Energy		
Hardware/Fasteners	Wire Goods/Pipes		
Other (please specify)			
L			
13. Which certifications does your facility have	currently? Select ALL that apply.		
ISO 9001:2015	Nadcap		
ISO 13485:2016	AS9100D		
ISO 14001:2015	None of these		
IATF 16949:2016			
14. What is the total square footage of your entire building? Enter your best estimate if you			
do not have the measurements handy.			
Please enter a whole number only; no decimals, commas or other symbols.			

Section 2: Technology/Equipment	
	stions pertaining to the technology your
facility uses in composites manufacturi	ng.
15. Which curing methods does your fa	cility use? Select ALL that apply.
Autoclave	
Heated mold	
Infrared/microwave	
Oven	
Room temperature	
16. Which, if any, type(s) of automation	does your facility use? Select ALL that apply.
Automated adhesive application	Automated parts transfer
Automated cutting/kitting	Automated preforming
Automated fiber/tape placement	None of the above
Automated part inspection	
	assessment equipment does your facility
use? Select ALL that apply.	
CMM in quality department	Plant floor CMMs
Laser trackers	Portable measuring arms
Microscopes	Vision systems
Optical comparators	None of these

Technology/Equipment	
18. Which types of non-destructive inspect use? <i>Select ALL that apply.</i>	tion (NDI) equipment does your facility
Acoustical	Thermographic
Holographic	Ultrasonic
Manual (tapping)	X-ray
Shearographic	None
19. Which management software does your t only.	facility use? Select ALL that apply or NONE
Process monitoring	
Production monitoring	
Enterprise resource planning (ERP)	

None

Section 3: Operations

This section of the survey includes questions pertaining to product quality and facility efficiency.

20. Which of the following practices and improvement methodologies does your shop use? *Select ALL that apply OR the last option only.*

5S workplace organization	Lean manufacturing
Benchmarking	Overall Equipment Effectiveness (OEE)
Cellular manufacturing	monitoring and analysis
Continuous improvement program	Poka yoke (error prevention)
Customer surveys	Six Sigma
Daily layered accountability	Theory of constraints
Design of experiments	Total productive maintenance
Iust-in-time movement of materials	Total quality management
	Value-stream mapping
Kaizen events/blitzes	No formal methodology
Kanban and pull systems	

21. Does your facility measure machinery/equipment uptime?

-) Yes
- 🔿 No

Operations

Please read the instructions at each question for the accepted format for responses. If you receive an error message and your format is correct, your value is likely an exception outside of the reasonable range, and won't be accepted.

22. What was your facility's total machinery and equipment **uptime percentage** in 2024? Enter your number between 1 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

23. On average, how many hours per week was your facility in operation in 2024? *Please enter a whole number only; no decimals, commas, or other symbols.*

24. What was your facility's average **capacity utilization** percentage in 2024? There is no single formula that fits how every facility figures **capacity utilization**. For this question, please think about what you consider to be at full capacity for your facility. Then enter as a percentage the degree to which your facility's capacity was typically in use relative to being at full capacity in 2024.

Enter your number between 1 and 100 without a % sign. You may enter a decimal, but no other signs or symbols.

Example: If your facility was typically using capacity that represented about 85% of full capacity in 2024, meaning your facility typically had 15% capacity available, you would enter 85 for capacity utilization.

25. What was your facility's average **order lead time** in 2024, defined as the number of <u>days</u> from receipt of order to delivery to customer?

Please enter a whole number only; no decimals, commas, or other symbols.

26. What was your facility's **on-time delivery rate** in 2024, defined as the <u>percentage</u> of goods delivered on timing committed? Enter your number between 1 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

Operations

27. What was your facility's **finished product first-pass quality yield** in 2024, defined as the <u>percentage</u> of product that passed inspection on first attempt? (i.e., no re-work was required). Enter your number between 1 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

28. What was your facility's **scrap and rework UNIT percentage**, defined as the <u>number</u> of 2024 scrapped or reworked parts as a percentage of 2024 <u>total parts produced</u>? This includes trimmings, offcuts, and non-repairable finished parts. Enter your number between 0 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

Example: If 83 parts were scrapped or reworked, and 1000 parts were produced, you would enter 8.3.



29. What was your facility's **scrap and rework COST percentage**, defined as the <u>cost</u> of scrapped or reworked materials as a percentage of 2024 <u>total dollar sales</u>? This includes trimmings, offcuts, and non-repairable finished parts. Enter your number between 0 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

Example: If \$550 worth of materials were scrapped and sales were \$50,000, you would enter 1.1.

30. What <u>percentage</u> of your facility's scrap material, by volume, was **reused or diverted from landfills** in 2024? Enter your number between 0 and 100 without a % sign. A '0' would indicate that your facility doesn't process in-house scrap material.

You may enter a decimal, but no other signs or symbols.

Example: For 80% you would enter 80. for 80.5% you would enter 80.5.

Operations	
31. What proportion of all parts does your fa customer? <i>Select ONE only.</i>	cility typically inspect prior to delivery to the
◯ All of them	
◯ Most of them	
○ About half of them	
\bigcirc Less than half of them	
◯ Just a few of them	
32. Generally speaking, which parameters of fabricates? <i>Select ALL that apply.</i>	f quality are critical to the parts your facility
Corrosion resistance	Stiffness
Dimension	Strength
Durability	Toughness
Mass/weight	Transmissivity

33. How, if at all, does your facility track and manage materials expiration? *Select ALL that apply.*

Weather resistance

Manually with paper-based system

Porosity

Manually with computer-based system

Automatically with computer-based system

Our facility does not track materials expiration

Section 4: Business Strategy & Performance

The next section of the survey includes questions pertaining to financial, operational and customer information.

Please read the instructions at each question for the accepted format for responses. If you receive an error message and your format is correct, your value is likely an exception outside of the reasonable range, and won't be accepted.

34. Which of the following supply chain practices does your shop use? Select ALL that apply.

Accessing/using customer forecasts	Just-in-time deliveries to customers
Certification of major suppliers	Sharing forecasts with suppliers
Collaborative design/DFM with customers	Inventory managed by suppliers
Collaborative design/DFM with suppliers	Inventory managed for customers
Customer satisfaction surveys	None of these
Just-in-time deliveries from suppliers	

35. Were any capital investments made in your facility in 2024?

- O Yes
- O No
- Not sure

36. How much did your facility spend (in US dollars) on **capital equipment** in 2024? *Round to the nearest dollar and enter without any signs or symbols.*

37. Please provide your facility's 2024 **capital equipment expenditure as a percentage of gross sales**. Round to the nearest whole number and enter without a % sign.

Formula = [(2024 cap equip exp / 2024 gross sales) * 100]

Example: If your capital equipment expenditure was \$500 and your gross sales were \$5000, you would enter 10.

38. Please provide your facility's 2024 **overall profit margin percentage**, defined as your facility's <u>net income (after tax) relative to gross sales</u>, rounded to the nearest whole number. Include a minus sign if your number is negative.

Formula = [(2024 net income / 2024 gross sales) * 100]

Example: If your 2024 net income was negative \$300 and your gross sales were \$5000, you would enter -6.

39. Please provide your facility's 2024 **ROA**, defined as your facility's <u>net income (after tax)</u> relative to total assets, rounded to the nearest whole number. Include a minus sign if your number is negative.

Formula = [(2024 net income / 2024 total assets) * 100]

Example: If your 2024 net income was negative \$300 and your total assets were \$10,000, you would enter -3.

40. Please provide your facility's **total revenue** for 2024 in US dollars. Providing your facility's revenue confidentially enables us to perform useful calculations on your behalf. *Please enter a whole number only; no decimals, commas, or other symbols.*

41. Please provide your facility's 2024 **gross sales per employee** in US dollars.

Example: If your gross sales were \$5000 and you have 20 employees, you would enter 250. Round to the nearest dollar and enter without any signs or symbols.

42. Please provide your facility's **percent change in annual sales** from 2023 to 2024 using the following formula. Round to the nearest whole number, using a minus sign if necessary. Formula = [(2024 gross sales - 2023 gross sales) / 2023 gross sales] * 100 *Example: If your 2023 sales were \$4000 and your 2024 sales were \$5000, you would enter 25.*

43. What was your facility's **customer retention rate** for 2024? This is the number of your facility's customers in 2024, who were also customers in 2023, as a percentage of your 2023 total customer base. Enter your number between 1 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

Example: If you had 50 customers in 2024 who were also customers in 2023, and a total of 60 customers in 2023, your customer retention rate would be 83%, and you would enter 83.

44. What <u>percentage</u> of total orders specify the **types of raw materials** your facility must use? Enter your number between 0 and 100 without a % sign.

Please enter a whole number only; no decimals, commas, or other symbols.

45. What <u>percentage</u> of total orders specify that **raw materials must come from a specific supplier**? Enter your number between 0 and 100 without a % sign.

Please enter a whole number only; no decimals, commas, or other symbols.

46. About how many **years** has your facility been involved in composites fabrication? *Please enter a whole number only; no decimals, commas, or other symbols.*

47. As best as you can say, what <u>percentage</u> of your facility's revenue is **derived from composites manufacturing**? Enter your number between 0 and 100 without a % sign. *Please enter a whole number only; no decimals, commas, or other symbols.*

Section 5: Human Resources

The final section of the core survey pertains to employees, training, and safety.

48. How many **total people** did your facility employ in 2024 at the location(s) to which your answers apply?

Please enter a whole number only; no decimals, commas or other symbols.

49. What was your facility's **annual labor turnover rate of plant floor employees** in 2024? This is the number of voluntary plus involuntary separations of plant floor employees as a percentage of the total usual number of plant floor staff. Enter your number between 0 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols. Example: If 6 plant floor employees left in 2024 and your usual plant floor staff totals 30, you would enter 20.

50. What was the approximate **average hourly wage rate** in US dollars, without overtime, for non-management plant floor employees in 2024?

You may enter a decimal, but no other signs or symbols.

Thank you for completing the core questions!

Next are opportunities for additional benchmarking that can be just as useful as the core. The choice to take advantage is yours.

There are 4 categories of questions that we call modules: profile, operations, business strategy, and human resources. Some modules may be of more interest to you than others. If you are, for example, re-examining your shop's business strategies, you may want to complete that module. Any questions you do answer will be included in your custom benchmarking report.

If you opt out of all modules, you will be taken to the end of the survey to submit your core responses.

* 51. Please select the additional modules in which you'd like to participate. Choose as many as you like **or** select the last option to proceed to a screen where you submit your core responses.

Profile/Shop module (3 questions)

Operations module (3 questions)

Business Strategy & Performance module (13 questions)

- Human Resources module (10 questions)
- I cannot benefit from additional benchmarking

Profile Module
52. How many different part numbers (SKUs) did your facility fabricate in 2024? <i>Please enter a whole number only; no decimals, commas, or other symbols.</i>
53. Which of the following, if any, describe your company? Select ALL that apply.
Family owned
Minority owned
Veteran owned
Woman owned
None of these
54. As of the end of 2024, how many years has your company been in business?

Please round to the nearest whole number.

Operations Module			
1			
55. How, if at all, does your to employees? <i>Select ALL</i>		ate overall part quality	and operations efficiency
Printed reports/bulletin boa	ards		
Digitally via television mon	itors		
Online			
We do not communicate pa	rt quality or operations	data to employees	
 56. On average, how many days of inventory did your facility have on hand in 2024? Please enter a whole number only; no decimals, commas, or other symbols. 57. Please select the rating that best describes your 2024 business practice in each of the 			
areas listed below. Select ONE rating for EACH ۱	70 <i>W</i>		
	Do not have written procedures	Have written procedures, but need updating	Have written procedures, and they are current
Raw material quality check	\bigcirc	\bigcirc	\bigcirc
Prepreg out time tracking	\bigcirc	\bigcirc	\bigcirc
Malal ala anima di di di	\bigcirc	\bigcirc	\bigcirc
Mold cleaning and preparation			\smile
Mold cleaning and preparation Primary fabrication process steps	\bigcirc	\bigcirc	0
Primary fabrication process	0	0	0

Business Strat	egy & Perfor	mance Module
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58. Briefly explain one new technology, equipment strategy or strategic initiative that has been most influential in contributing to the overall success of your business in recent years. *Please be specific.*

59. How many **active customers** did your facility have in 2024? *Please enter a whole number only; no decimals, commas, or other symbols.*

60. About **how many** quotes for new parts did your facility deliver in one month, on average, during 2024?

Please enter a whole number only; no decimals, commas, or other symbols.

61. About **how long** from the time a request was received in 2024 did it typically take your facility to deliver a quote for new parts?

- 12 hours or less
- 24 hours
- 🔵 48 hours
- 🔵 72 hours
- More than 72 hours
- 🔵 Not sure

62. About what **percentage** of quotes for new parts did your facility win in 2024? *Please enter a whole number only; no decimals, commas, or other symbols.*

63. As best as you can say, was the pricing your facility quoted typically higher or lower than the pricing competition quoted for the same new parts in 2024?

◯ Higher

O Lower

🔵 Don't know

Business Strategy & Performance Module

64. By about how much was your facility's pricing for new parts different than the competition's in 2024?

\bigcirc less than 5%
5% - 10%
0 11% - 15%
0 16% - 20%
() more than 20%

🔵 Don't know

65. Which tools/formats did your facility typically use for estimating new parts in 2024?

Paper

Excel

Job Quoting Software

ERP System

Other (please specify)

Don't know

66. During 2024, was your facility part of any online sourcing services that match buyers with qualified suppliers? Examples include Xometry, Fictiv, Paperless Parts.

O Yes

🔿 No

🔿 Not sure

Business Strategy & Performance Module

67. What <u>percentage</u> of total orders specify the **type(s) of inspection equipment/methods** your facility must use? Enter your number between 0 and 100 without a % sign. *Please enter a whole number only; no decimals, commas, or other symbols.*

68. Below are business practices that your shop may or may not apply. Please select all that you consider to have been in place at your shop in 2024.

Business metric goal setting	
Business strategy development	
Regularly scheduled management/department h	nead meetings
Regularly scheduled, formal review of the state	of the business
Steering board/committee including outside me	mbership
Family business/succession planning	
Regular peer group participation	
None of these	
69. Which of the following sales/marketing <i>apply.</i>	g tools does your shop use? <i>Select ALL that</i>
Advertising - online	Industry awards/recognition
Advertising - print (e.g. magazines)	Online keyword advertising (e.g. Google)
Blogs	Online videos
Brochures/catalogs	Open house
Company website	Sales personnel
Customer tours of your shop	Social media (Facebook, Twitter, YouTube, etc.)
Directory listing - online	Trade shows/events
Directory listing - print	None of these

70. Which **social media channels** did your company use in 2024 to generate business? *Select ALL that apply.*

Facebook	Snapchat
Instagram	Twitter
LinkedIn	YouTube
Pinterest	None of these

Email promotions

Human Resources Module

71. Which human resource practices/programs did your shop use in 2024? Select ALL that
apply.

401(k) plan	Formal safety/health program
401(k) matching	Leader/supervisor development
Annual review and raise program	Paid medical benefits
Apprenticeship program	Paid holiday/vacation
Bonus plan	Profit- or revenue-sharing plan
Education reimbursements	Teaming/team-building practices
Employee ownership options (ESOP)	
Formal employee training programs	
Other (please specify)	
No HR programs in place	

72. Which statement best describes your facility as far as **skills relative to needs** in 2024? *Select ONE only.*

 \bigcirc We experienced a shortage of skills needed and took action.

 \bigcirc We experienced a shortage of skills needed but did not take action.

() We did not experience a shortage of skills needed.

Human Resources Module

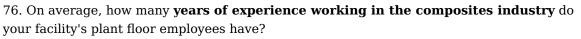
73. Which actions did your facility take in 2024 to address a shortage of skills your facility needs? *Select ALL that apply.*

Attendance incentives	Outreach program to broader populations (e.g.
Billboard advertising	completed rehab; released from incarceration)
Cross training	Provide, pay for, or subsidize transportation to/from plant
Get paid to learn/train' program	Radio advertising
Increased automation	Rewards for referrals
Loosened hiring criteria	Signing incentives
Mentor program	Television advertising
Outreach program at local schools	Unlimited time off
	Weekend only shifts
Other (please specify)	
74. How many employees were directly invo	olved in plant floor operations in 2024 at the
location(s) to which your answers apply?	

Please enter a whole number only; no decimals, commas or other symbols.



75. What is the **average age** of your facility's plant floor employees? *Please enter a whole number only; no decimals, commas or other symbols.*



Please enter a whole number only; no decimals, commas or other symbols.

77. Did your facility have any accident incidents in 2024?

- 🔵 Yes
- 🔿 No
- Not sure

Human Resources Module

78. What was your facility's **accident incident rate for plant floor employees** in 2024, defined as the number of plant floor accident incidents as a percentage of the typical number of plant floor staff. Enter your number between 0 and 100 without a % sign.

You may enter a decimal, but no other signs or symbols.

Example: if you had 2 accident incidents in 2024 and your plant floor staff typically totals 30, you would enter 6.67.

79. Please select the rating that best describes your shop's practice in 2024 in each area listed below.

	Did not have written guidelines	Had written guidelines, but they were not well known	Had written guidelines, and they were broadly known
Hazardous material handling	\bigcirc	\bigcirc	\bigcirc
Heavy equipment operation	\bigcirc	\bigcirc	\bigcirc
Personal protective equipment usage	\bigcirc	\bigcirc	\bigcirc
Safety training for new employees	\bigcirc	\bigcirc	\bigcirc
Safety training refreshers/updates for tenured employees	\bigcirc	\bigcirc	\bigcirc
Safety incident reporting	\bigcirc	\bigcirc	\bigcirc

80. Which of the following designated safety roles did your shop have in place in 2024?

Safety manager

Safety committee

Neither of these

Almost finished!

This is the final page of the survey. Please double-check your responses for accuracy and completeness before you continue.

Before you click **Submit Responses**, you may close and return to the survey on this device to make changes as many times as you like until the deadline of **April 30, 2025**. Once you click **Submit Responses** on this page, you will be taken to the *CompositesWorld* website. Your survey will be locked and submitted and you will not be able to change any of your answers.